

Synthesis of TiO₂ Nanoparticles by Sol-gel Method and Their Characterization

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Abstract: Nano-structured TiO₂ has been synthesized by following Sol-gel method in the present investigation. TiO₂ gel has been obtained and then dried at a temperature of 300 °C for 2 hrs in a muffle to get the powder. The as synthesized powder was then crushed using mortar for 3 hrs thus TiO₂ nano-structured powder has been obtained. After the successful synthesis thin film has been deposited on titanium substrate for solar cell application using dip coating method. Nano-structured TiO₂ has been characterized using various techniques like XRD, SEM, UV-vis spectroscopy and DSC-TGA and analysed through. XRD confirms the phase SEM confirms the particle size in the range of nano-meter. Optical spectra confirm the enhancement of absorption which is because of its nano size. DSC-TGA analysis was used to investigate the thermal properties of the material. I-V characteristic for TiO₂ efficiency has achieved 1.77 % from pre TiO₂ cell.

1. INTRODUCTION

The TiO₂ nano-particles are area of interest due to their unique technological properties and applications such as memory devices, sensors, photo catalysis and solar cells [1-3]. Nano-structure TiO₂ has been investigated as a prospective material for dye-sensitized solar cell (DSSC) [4, 5]. In this manuscript, we reported only efficiency of the TiO₂ thin film based solar cell.

The nanostructures TiO₂ exists in three polymorphic phase viz. rutile, anatase and brookite. Amongst these three, anatase & rutile are most thermally stable phases of TiO₂. Anatase structure of TiO₂ belongs to D¹⁴_{4h}-P4₂/mm space group (lattice constant a = 0.4584 nm, c = 0.2953 nm, c/a = 0.664), while rutile structure belongs to D¹⁹_{4h}-I4₁/amd space group (lattice constant a = 0.3733 nm, c = 0.937 nm, c/a = 2.51) [6]. These two structures have great importance in the preparation of dssc, due to its high surface area.

TiO₂ nanoparticles adsorb more amounts of dye molecules, which results into the increase photon to current conversion efficiency, because a TiO₂ nanoparticles-coated photoelectrode usually has higher transparency, which cause to transmission of a significant amount of visible light, the smaller particle size of the TiO₂ nanoparticles only permits negligible amount of light scattering [7].

The several method for preparation of nanocrystallite titania are well reported, most of them belonging to wet chemical method. The benefits of the wet chemical method are well studied [9, 10]. The best choices of wet chemical methods are hydrothermal [11, 12] and sol-gel [10, 13]. The Sol-gel method is the simple, economical, and accomplished and most frequently used methods of synthesizing TiO₂ nanoparticles. The sol-gel method gives accessibility for synthesizing TiO₂ nanoparticles with different morphologies like sheets, tubes, particles, wires, rods, mesoporous and aerogels.

The main aim of present study is to synthesize the TiO₂ nanoparticles through hydrolysis process of Titanium (IV) iso-propoxide and examine photon to current conversion efficiency of the prepared film. In our present work, we synthesized TiO₂ nanoparticles through the hydrolysis process of Titanium (IV) iso-propoxide, which was followed by [15]. Self-hydrolysis of Titanium (IV) iso-propoxide is one of the effective processes to synthesize TiO₂ crystalline powders by one step. The Synthesized TiO₂ nanoparticles properties were studied through XRD, FE-SEM, and UV-Visible spectroscopy and DSC-TGA characterization techniques.

2. EXPERIMENTAL SECTION

Titanium tetra iso propoxide [Ti(OCH(CH₃)₂)₄, Sigma-Aldrich, 97%], iso-propanol [(CH₃)₂CHOH, Sigma-Aldrich, 99.7%] and nitric acid [HNO₃] were used as received without any further purification. A 20 ml of solution Titanium tetra iso propoxide was added drop by drop into the 22 ml of solution containing 10 ml of iso-propanol and 12 ml deionised water under constant stirring at 80° C into the round bottom beaker. After 1 h, concentrated HNO₃ (.8 ml) mixed with deionised water was added into the TTIP solution and keep it under constant stirring at 60 °C for 6 h highly viscous sol gel was obtained. The prepared sol-gel was heated at 300 °C for 2 h in the open atmosphere. After annealing, the TiO₂ nanocrystalline 2 g powder was obtained. Further preparation of TiO₂ film, the prepared powder was added in the ratio of 1:10 of the solution of iso-propanol. The TiO₂ nanoparticles deposited on titanium substrate (0.5 cm²) using the dip coating method. Further optical studies, The TiO₂ film were prepared on the two glass substrates. The crystallite structure of the TiO₂ powder were evaluated by an X-ray diffractometry (XRD, XPERT-PRO,

PW 3071/xx Bracket) using Cu K α radiation, furthermore the grain size of TiO₂ was calculated by Scherrer's formula. The particle shape and nanostructure of particles were studied by a field emission scanning electron microscopy (FE-SEM, Jeol, jsm 6701 F). The absorbance and transmittance spectrum was obtained for the nanocomposite coatings in the wavelength range of 200–1200 nm through a UV–Visible spectrophotometer by employing PerkinElmer lambda-35. DSC-TGA studies were examined through TG-DTA SDT Q600 instrument employed by TA instruments (U.S.). DSC-TGA studies were examined from 0 °C to 1000 °C with a heating rate 10 °C/min in the nitrogen (100 ml/min) atmosphere.

3. RESULTS AND DISCUSSION

3.1 Structural Characterization

The structural analysis of TiO₂ particles was carried out using XRD instrument. The diffractograms were recorded in the 2 θ range of 10-80°. Figure 1 shows representative XRD patterns taken from Sol residues heated at 300 °C for 2 h.

The crystalline nature was observed in the powder XRD of TiO₂ and diffraction peaks belong to rutile and anatase phase of TiO₂. The broad lines were comparatively broad representing nano size crystal. The XRD patterns exhibited diffraction peaks at 25.44°, 36.16°, 47.91° and 54.43°, 63.4° indicating TiO₂ in anatase phase with the corresponding (101), (103), (200) and (105), (204) planes respectively. The peaks observed at 27.47°, 41.20°, 56.62°, 69.35° indicating TiO₂ in rutile phase with the corresponding (110), (111), (220) and (301) planes respectively.

All observed peaks are in good agreement with the standard spectrum (JCPDS no.: 21-1272 and 21-1276). Average particle size was estimated by using scherrer equation.

$$\text{Grain size } D = \frac{.89\lambda}{\beta \cos\theta}$$

Where λ = Cu K α radiation Wavelength 1.549 Å°

K = Shape factor

The Avg. particle size was calculated to be around 15-20 nm.

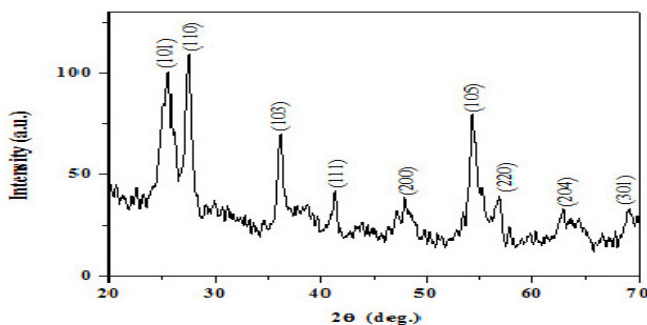
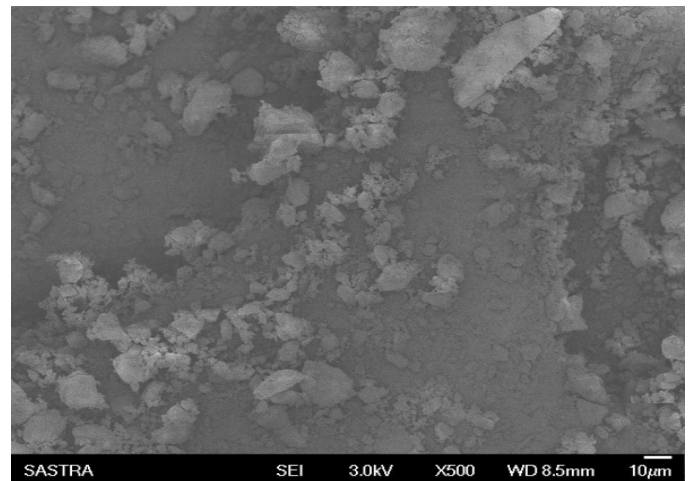
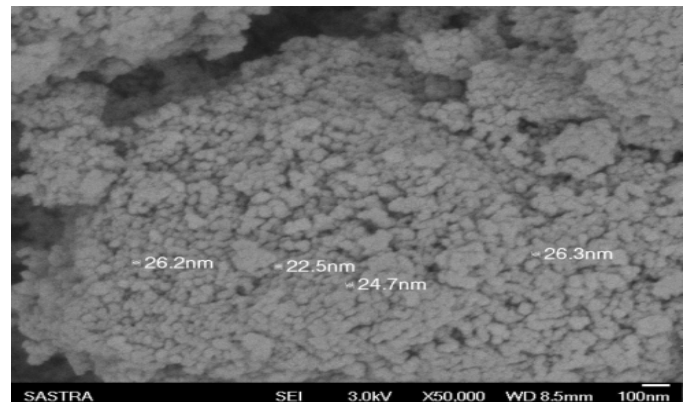


Fig. 1. XRD Graph for TiO₂ powder (300 °C).

Further structural study of the prepared TiO₂ powder was studied using FE-SEM image analysis. The fig. 2 (a) and 2 (b) shows the FE-SEM images of synthesized TiO₂ powder, which is heated at 300 °C. From FE-SEM images aggregated spherical TiO₂ particle size was obtained ~25 nm. The size obtained in FE-SEM is significantly higher than that calculated using the Sherrer formula. The FE-SEM images show the high degree of crystallinity of the TiO₂ nanoparticles. The FE-SEM image as shown in fig. 2 (b), Particle was found spherical in shape and surface morphology was found homogenous in specific regions. The agglomeration of the particles was seen in the FE-SEM images.



(a)



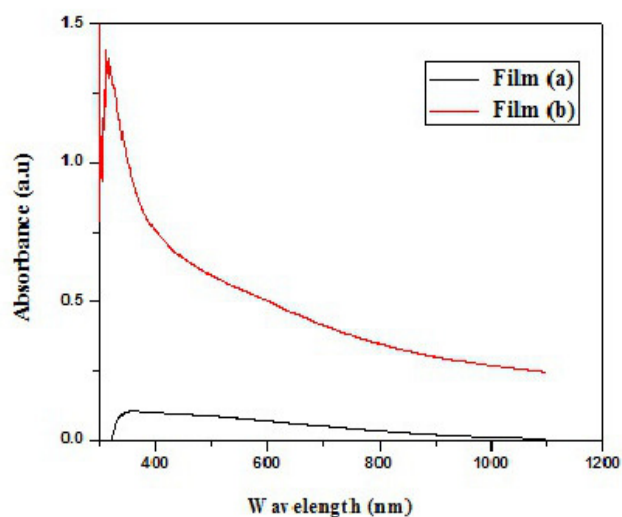
(b)

Fig. 2. FE-SEM images of TiO₂ Powder (300 °C).

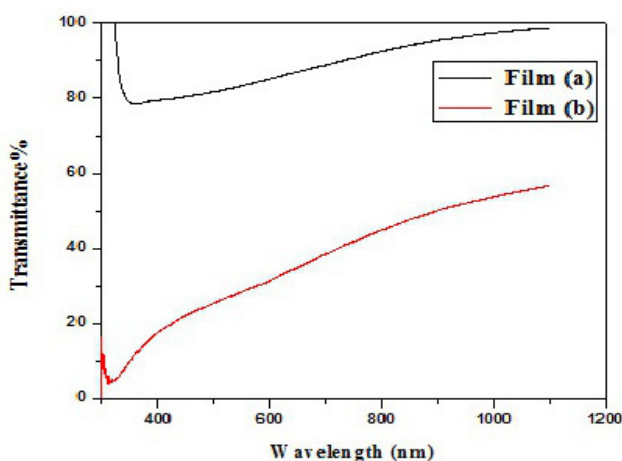
3.2 Optical Study

For the comparative optical study, two thin films were prepared on the glass substrate. In order to prepare TiO₂ nanocrystalline film, first the low viscous TiO₂ sol gel was prepared by the incremental adding of 20 ml 2-propanol to 2 g of TiO₂ powder into the mortar under vigorous grinding by the

crusher and the prepared homogeneous slurry was layered onto the normal glass substrate ($\sim 2.1 \text{ cm}^2$) by dip coating technique. Film (a) was prepared by the one dip coating cycle and Film (b) using the three dip coating cycle. The Fig. 3 (a) shows absorbance is slightly shifting towards the lower wavelength with the increasing of film thickness. The shift is ascribed to the difference in crystallite size according to study [16]. Absorption graph confirms that TiO₂ particle responds the UV region may be attributed to TiO₂ particle band gap which is nearly equal 3.32 eV. Transmittance is inversely proportional to the thickness of the film, for Film (a) transmittance was obtained more than 80%, for Film (b) was 10% as shown in fig. 3 (b).



(a)



(b)

Fig. 3. UV-Visible spectrum (a) Absorbance spectrum (b) Transmittance Spectrum.

3.3 DSC-TGA Analysis

Further study of thermal property of the prepared material, DSC-TGA characterization was carried out using TA instrument. The fig. 4 shows the DSC-TGA curves for a synthesized TiO₂ powder sample. In the TGA analysis three weight loss regions were observed. Through TGA analysis the about 18% weight loss observed was. The weight loss was obtained 6%, 3%, 9% in the first, second and third regions respectively. The first weight loss occurred at 125 °C may be correspond to the desorption of the adsorbed water from the titania surface, The second weight loss at 170 °C may be correspond to the dehydrogenation of $-\text{CH}_2-\text{CH}_2-\text{CH}_2-\text{CH}_3$ in the as-synthesized TiO₂ and desorption of the crystal water, the third weight loss occurred at 615 °C can be corresponded to the thermal decomposition of residual organic groups in the as-synthesized TiO₂ [17]. The endothermic peak at about 720 °C is assigned to anatase to rutile phase transformation [18].

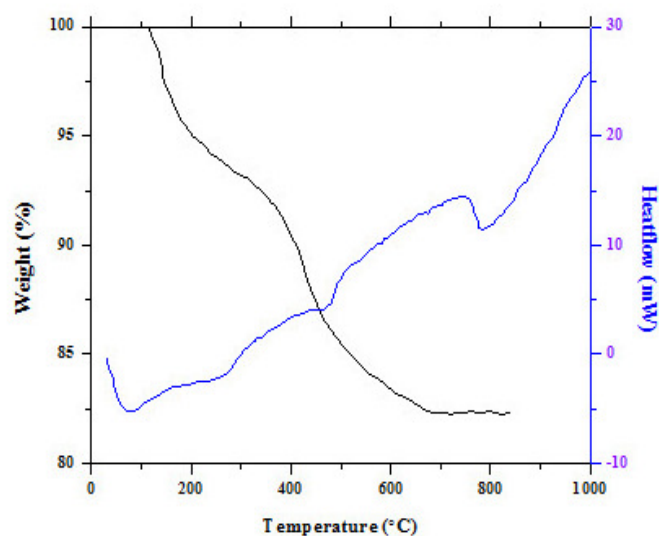


Fig. 4. DSC-TGA graph for synthesized TiO₂ powder.

3.4 I-V Characteristics

The I-V characteristics of the electrodes under dark and illuminated conditions were recorded with a Princeton Applied Research (PAR) Model 173 potentiostat/galvanostat, a PAR 179 I/E converter, a PAR Model 175 universal programmer and a Houston (2000) X-Y recorder. The illumination source was a 300 W Xe-Hg lamp was adjusted to give incident intensity 100 mW cm^{-2} . The I-V characteristics of TiO₂ film tested at 25 °C as shown in fig. 5. From I-V curves photo current and photo voltage obtained 3.6 mA and 330 mV and average factor calculated to be around 0.748. Overall maximum conversion efficiency (η) 1.77 % was measured for the nano-structured TiO₂ films used as anodes. The small differences in the prepared anodes can be ascribed to the nature of the assembly method.

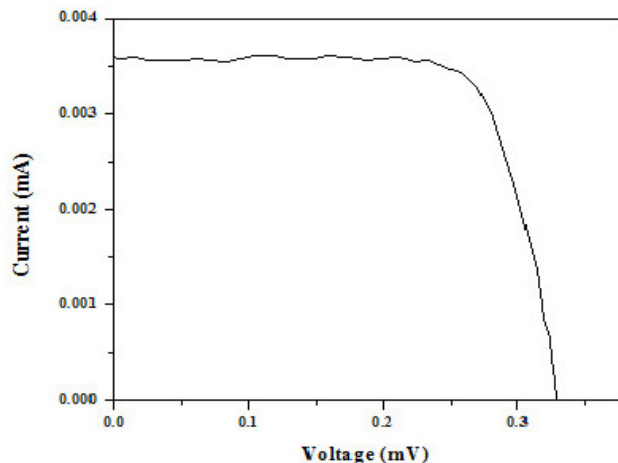


Fig. 5. I-V graph of prepared TiO₂ cell.

4. CONCLUSION

The nano-structured TiO₂ has been synthesized by the hydrolysis process of Titanium (IV) Isopropoxide. The thin films were prepared by dip coating method. The crystallite size of as prepared TiO₂ nanoparticles was obtained approximately 20 nm and anatase and rutile phases confirmed by XRD graph. FE-SEM was employed to further study of the crystallite/particle size and morphology of the as-synthesized TiO₂ particles. The particles of TiO₂ in anatase phase have a mostly spherical morphology. The optical absorbance of the prepared films were found between 360 nm to 310 nm which is correspond to the band gap of TiO₂ (~3.2 eV). From the DSC-TGA analysis phase transformation of TiO₂ obtained at 720 °C. From I-V graph efficiency was achieved about 1.77 %.

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